Production Parameters:

Item	Production/Prototype
Layer Count	2-18L
Max Working Panel Size	24"x36"
Board thickness	0.008"-0.300"
Minimum finished board thickness	4L:0.016", 6L:0.024", 8L:0.032",10L:0.048"
Minimum Hole Size	0.008" (Mechanical Drilling)
Minimum annual ring (Inner layer)	0.003"
Minimum annual ring (Outer layer)	0.003"
Min./Max. Core Thickness	0.004"-0.300"
Minimum thin core	0.004"
Inner Layer Min. Line/Space Width	0.003"/0.003"
Outer layer Min. Line/Space Width	0.003"/0.003"
Base copper thickness (Inner/Outer layer)	0.5-4.0oz
Min. Drill Size for PTH (Mechanical)	0.006"
Blind via (mechanical drilling) + buried via Mas. Aspect Ratio	11:1
Layer To Layer Registration	±0.002"
Routing Tolerance	±0.006"
Impedance Control Tolerance	28 Ω ↑ ± 10 %











Surface Finishing:

Item	Production/Prototype
HASL with Lead Free	Yes
OSP	Yes
Immersion Gold	Yes
Immersion Silver	Yes
Immersion Tin	Yes
Gold Flash	Yes











Solder Mask

Item	Production/Prototype
Wet Film SM	Yes
Thermal Curing SM	Yes
UV Curing SM	Yes
Peelable SM	Yes
Blue	Yes
Green/Other Colour	Yes











Materials

ltem	Production/Prototype
CEM-1	Yes
CEM-3	Yes
FR-1	Yes
FR-2	Yes
FR-4	Yes
FR-5	Yes
Teflon	Yes
Halogen Free	Yes
FR-4 High Tg	Yes
Rogers	Yes
Aluminum	Yes











Production Lead Time

Layers	Sample lead time	Mass Production Lead Time
2 Layers	5-7 days	12-14 days
4 Layers	7-10 days	14-16 days
6 Layers	10-13 days	18-21 days
8 Layers	14-16 days	21-24 days
10 Layers	18-21 days	24-26 days
12-18 Layers	21-24 days	26-30 days









